

CIGARETTE SPECIFICATION

LOUISVILLE  
ARISTOL ULTRA LIGHTS 100 REGULAR SP  
BRAND CODE-2350 (STD)

EFFECTIVE DATE: 05/02/90  
STANDARD PRODUCTION

CIGARETTE LENGTH	: 99.5	MM	FTC TAR	: 6.0	MG/CIGT	5.5	-	6.4
TOBACCO ROD CIRCUM.	: 24.80	MM						
TOBACCO ROD LENGTH	: 68.0	MM						
FILTER LENGTH	: 31.5	MM						
TIPPING LENGTH	: 36.000	MM						
TOTAL R.T.D.	: 4.50	IN. H2O						
DILUTION TARGET	: 55.0 +/-	5.0 %						

TIPPING PAPER /USE UP: 72MM X 3500M WHT S(BLU)L PPT KC 236M2 12-218-A LASER PERF.  
REPLACE WITH : 72MM X 3500M WHT S(BLU)L PPT KC 236M2 12-218-B LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERING'S GLUE ROLLER VARIABLE PARTS CATALOG -  
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE  
24.00 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : FINDLEY 355-381-01 PVA 62-050-A  
: AJAX MA 218-2 PVA 62-007-A  
: BULK: AJAX 563-6 PVA 61-001-A

SEAM ADHESIVE : FULLER WB-3902U PVA 61-444-A  
: AJAX 3654-N PVA 61-016-A

STD. FILLER - PACK O.V.: A7050 - 13.00% BASIC REGULAR SP.

\*\*\* NO CURRENT REQUIREMENTS FOR TROPICAL PRODUCTION \*\*\*

CIGARETTE PAPER : 27.00MM X 6500M 27CU/0.6% (100% WOOD) 10-313-A

INK : \*INK FOR PRINT DIE AND EXPORT OVERPRINTS\*  
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

REASON FOR CHANGE : TPG PAPER MATERIAL CODE/PRESSURE DROP CHGD FROM  
: 12-218-A @ 1.0CM USE UP & REPLACE WITH 12-218-B @  
: 1.5CM. DIL.TGT CHGD TO 55.0%. CHANGES MADE TO  
: INCREASE TAR DELIVERY. NO WEIGHT CHANGE. OK TO MIX

PREPARED BY : K. V. SMITH  
PREPARATION DATE : 4/30/90

PRINTING DATE : 4/30/90  
PRINTING TIME : 9:49:59

APPROVED BY:

*JEB*

SUPERCEDES SPECIFICATION DATED: 4/06/90

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